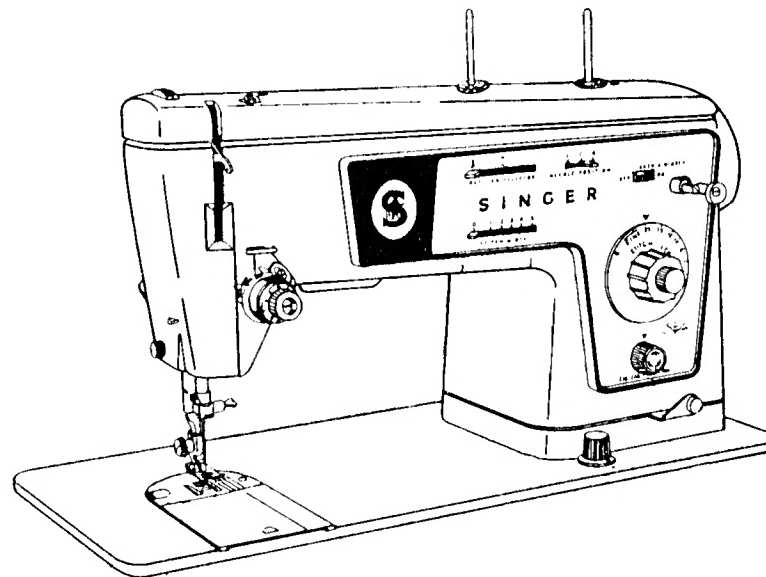


SINGER

466K

Parts Chart for **SINGER**^{*} 466K Class Machines

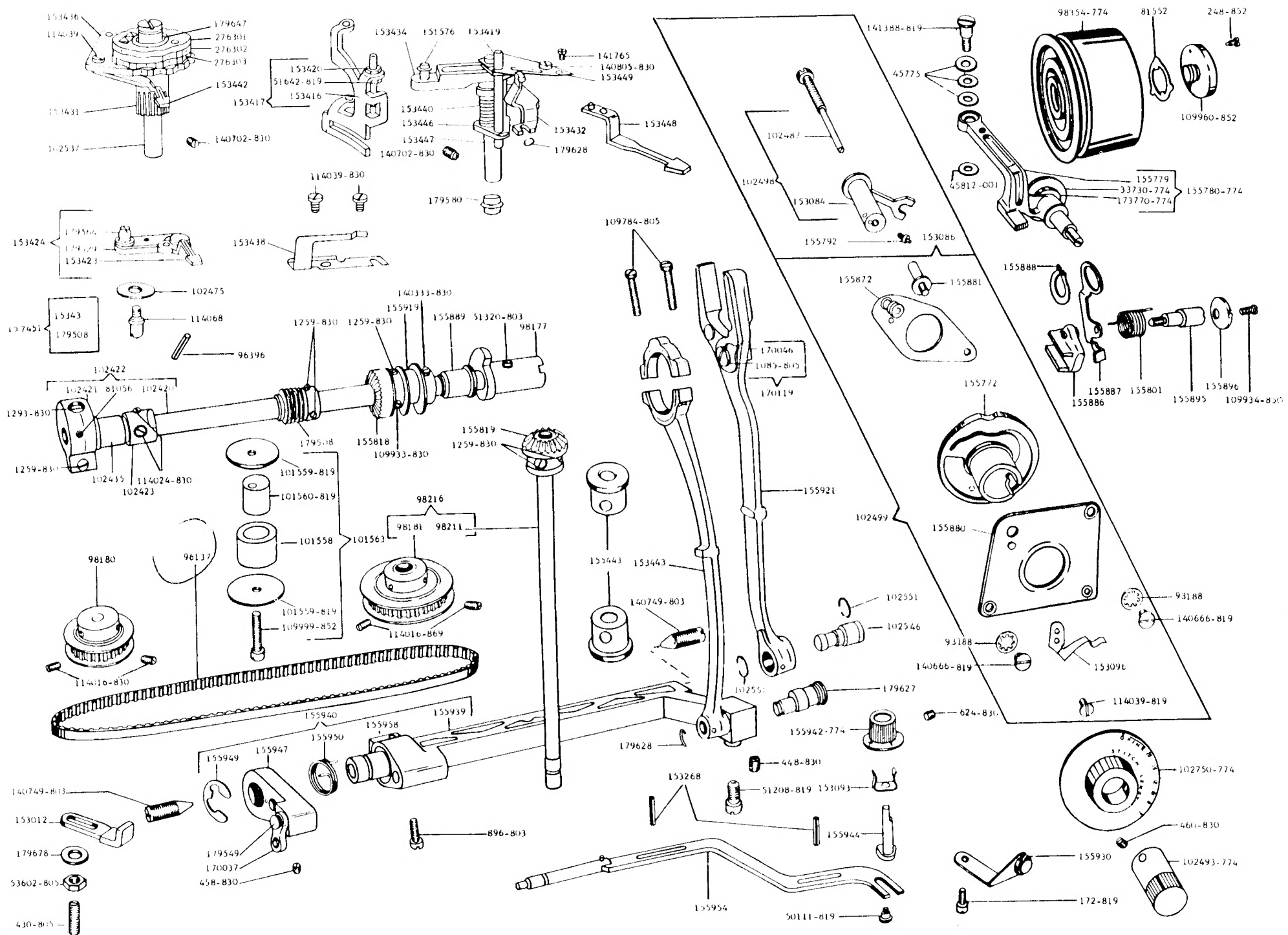


This diagram illustrates the assembly of a mechanical component, possibly a vehicle chassis or engine part. It features a large central frame with various sub-assemblies and components attached. Key parts and their assembly sequence are indicated by callouts and arrows:

- Top Section:** Includes a large frame (114061-851) and a component (153062-774). A bracket (179645-819) is shown with sub-components 179644-855 and 155974-774.
- Left Section:** Features a vertical component (155807-774) and a bracket (109856-852). A bracket (141704-805) is shown with sub-components 155898-803 and 141704-805.
- Center Section:** Includes a bracket (141142-805) and a component (155899-774). A bracket (155901-819) is shown with sub-components 155900-774 and 155902-855.
- Right Section:** Features a bracket (153445) and a component (50421-830). A bracket (153278-774) is shown with sub-components 66774-002, 172226, and 172228-855.
- Bottom Section:** Includes a bracket (155474) and a component (53602-805). A bracket (155445) is shown with sub-components 155445 and 53602-805.
- Assembly Instructions:** Various callouts provide specific assembly instructions, such as "179645-819" and "153062-774".

The diagram is a technical drawing showing the exploded view of a mechanical assembly. It includes numerous callouts with part numbers and assembly instructions. The parts are arranged in a way that shows their relative positions and how they fit together. The assembly is complex, with many sub-assemblies and individual components. The callouts are in a standard technical format, with the part number followed by a description of the part. The assembly instructions are in a standard format, with the part number followed by a description of the assembly step. The diagram is a technical drawing showing the exploded view of a mechanical assembly. It includes numerous callouts with part numbers and assembly instructions. The parts are arranged in a way that shows their relative positions and how they fit together. The assembly is complex, with many sub-assemblies and individual components. The callouts are in a standard technical format, with the part number followed by a description of the part. The assembly instructions are in a standard format, with the part number followed by a description of the assembly step.

MACHINE NO. 466K



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